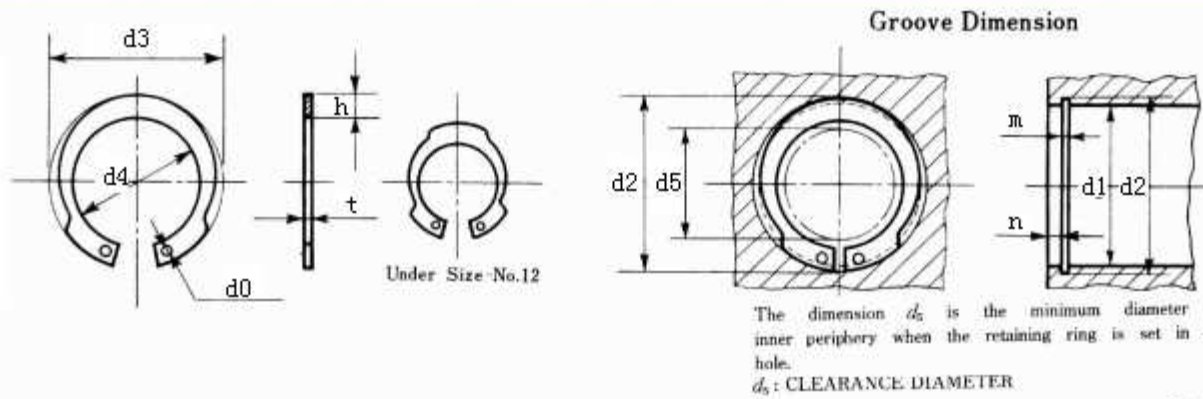




IRTW反孔用扣環

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Unit: mm

Size-No.	Ring dimension								Groove dimension						
	d3		d4	t		h	d0	Gen. Tol.	d5	d1	d2		m		n
	Basic	Tol.		Basic	Tol.						Basic	Tol.	Basic	Tol.	
IRTW - 10	11.1	±0.18	7.7	1	±0.05	1.7	0.9	+0.3	5.9	10	10.4	+0.11	1.15	+0.14	1.5
11	12.2		8.6			1.8			6.6	11	11.4	0		0	
12	13.3		9.7			1.8			7.6	12	12.5				
13	14.1		10.9			1.6			9	13	13.6				
14	15.1		11.7			1.7			9.8	14	14.6				
15	16.2		12.6			1.8			10.6	15	15.7				
16	17.3		13.5			1.9			11.4	16	16.8				
17	18.3	±0.2	14.3			2			12.2	17	17.8				
18	19.5		15.3			2.1	1		13	18	19	+0.21			
19	20.5		16.1			2.2			13.8	19	20	0			
20	21.5		16.9			2.3			14.5	20	21				
21	22.5		17.7			2.4	1.2	+0.4	15	21	22				
22	23.5		18.7			2.4			16	22	23				
24	25.9		20.7	1.2	±0.06	2.6			17.5	24	25.2		1.35		
25	26.9		21.5			2.7			18.5	25	26.2				
26	27.9		22.3			2.8			19	26	27.2				
28	30.1	±0.25	24.1			3			20.5	28	29.4				
30	32.1		25.7			3.2	1.4		22.5	30	31.4	+0.25			
32	34.4		27.4			3.5	1.6		23.5	32	33.7	0			
34	36.5		29.1	1.5		3.7			25	34	35.7		1.65		2
35	37.8		30			3.9			26	35	37				
36	38.8		30.8			4			26.5	36	38				
37	39.8		31.6			4.1			27.5	37	39				
38	40.8		32.4			4.2			28	38	40				
40	43.5	±0.4	34.7	1.75	±0.07	4.4	2		30	40	42.5		1.9		
42	45.5		36.3			4.6		+0.5	31	42	44.5				
45	48.5		38.9			4.8			33	45	47.5				
47	50.5	±0.45	40.7			4.9			35	47	49.5				
48	51.5		41.5			5			36	48	50.5	+0.3			
50	54.2		44	2		5.1	2.2		38	50	53	0	2.2		
52	56.2		45.8			5.2			40	52	55				
55	59.2		48			5.6			42	55	58				
56	60.2		48.8			5.7	2.5		43	56	59				
58	62.2		50.4			5.9			44	58	61				
60	64.2		52			6.1			46	60	63				
62	66.2		53.6			6.3	2.8		47	62	65				
63	67.2		54.4			6.4			48	63	66				
65	69.2		55.8	2.5	±0.08	6.7	3.2		49	65	68		2.7		2.5
68	72.5		58.5			7			52	68	71				
70	74.5		60.1			7.2			53	70	73				
72	76.5		61.7			7.4		±0.7	55	72	75				
75	79.5		63.9			7.8			57	75	78				
78	82.5	±0.55	66.3			8.1			59	78	81	+0.35			
80	85.5		68.9			8.3			61	80	83.5	0			
82	87.5		70.5			8.5			62	82	85.5				
85	90.5		72.7	3	±0.09	8.9	4		64	85	88.5		3.2	+0.18	3
88	93.5		75.1			9.2			67	88	91.5			0	
90	95.5		76.7			9.4			68	90	93.5				
92	97.5		78.3			9.6			70	92	95.5				
95	100.5		80.5			10			72	95	98.5				
98	103.5		82.9			10.3			75	98	101.5				
100	105.5		84.5			10.5			76	100	103.5				

Material=carbon spring steel.(stainless spring steel)

Hardness=HRC44-52

Finish=Black phosphate coating(ACP)

Note:※ Mark are according to our company specification

Shuo Heng Precision Metal Co., Ltd