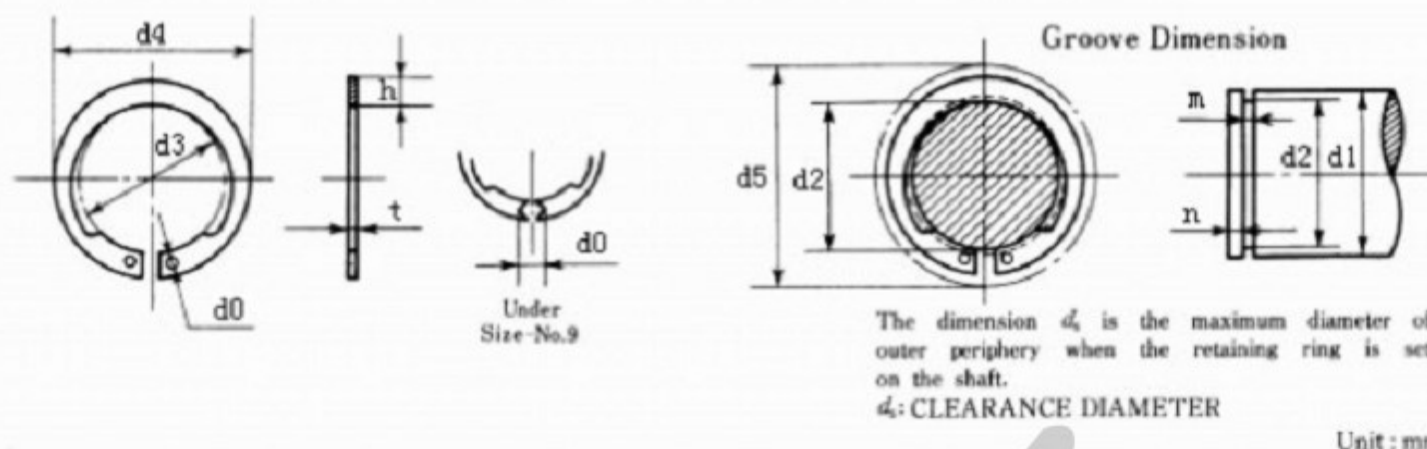




ISTW反向軸用扣環

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ISTW			Ring dimension										Groove dimension						
			d3		d4	t		h	d0	Gen. Tol.	d5	d1	d2		m		n		
			Bas	Tol.		Bas	Tol.						Bas	Tol.	Bas	Tol.		Min.	
ISTW	6	5.6	+0.10 -0.20	8.0	0.5	±0.03	1.2	2.2	±0.2	8.9	6	5.7	-0.04	0.60	+0.10 -0.00	1.5			
	7	6.5		9.3	0.6	±0.04	1.4	2.4		10.3	7	6.7	+0.00	0.70					
	8	7.4		10.6	0.7		1.6	3.0		11.7	8	7.6	-0.06	0.80					
	9	8.4		12.0	0.8	1.8	3.4	13.1		9	8.6	0.95							
	10	9.3	±0.15	13.3	1.0	±0.05	2.0	±0.3	14.5	10	9.6	-0.09	1.15						
	11	10.2		14.4			2.1		16.0	11	10.5								
	12	11.1		15.5			2.2		17.2	12	11.5								
	13	12.0	16.6	2.3			18.4		13	12.4	+0.00 -0.11								
	14	12.9	17.5	2.3			19.4		14	13.4									
	15	13.8	18.6	2.4			20.6		15	14.3									
	16	14.7	19.7	2.5	21.8	16	15.2												
	17	15.7	20.9	2.6	23.0	17	16.2												
	18	16.5	21.9	1.2	±0.06	2.7	1.5	±0.4	24.2	18		17.0	+0.00 -0.21	1.35					
	19	17.5	23.1			2.8			25.4	19	18.0								
	20	18.5	24.3			2.9			27.0	20	19.0								
	21	19.5	25.5			3.0			28.0	21	20.0								
	22	20.5	26.5			3.0			29.0	22	21.0								
	24	22.2	28.6			3.2			31.5	24	22.9								
	25	23.2	29.8	1.5	±0.06	3.3	1.8	±0.5	33.0	25	23.9	+0.00 -0.25	1.65						
	26	24.2	31.0			3.4			34.0	26	24.9								
	28	25.9	33.1			3.6			36.5	28	26.6								
	※ 29	26.9	34.1			3.6			37.5	29	27.6								
	30	27.9	35.3			3.7			38.5	30	28.6								
	32	29.6	37.4			3.9			41.0	32	30.3								
	34	31.5	39.7	1.8	±0.07	4.1	2.0	±0.7	43.5	34	32.3	+0.00 -0.30	19.00						
	35	32.2	40.6			4.2			45.0	35	33.0								
	36	33.2	41.6			4.2			46.0	36	34.0								
	38	35.2	44.0			4.4			48.0	38	36.0								
	40	37.0	46.2			4.6			51.0	40	38.0								
	42	38.5	48.1			4.8			54.0	42	39.5								
	45	41.5	51.3	2.0	±0.08	4.9	2.5	±0.7	57.0	45	42.5	+0.00 -0.35	2.20						
	48	44.5	55.1			5.3			61.0	48	45.5								
	50	45.8	56.8			5.5			63.0	50	47.0								
	52	47.8	59.0			5.6			65.0	52	49.0								
	55	50.8	62.6			5.9			69.0	55	52.0								
	※ 56	51.8	63.8			6.0			70.0	56	53.0								
	58	53.8	66.0	2.5	±0.08	6.1	3.0	±0.7	72.0	58	55.0	+0.00 -0.35	2.70						
	60	55.8	68.4			6.3			75.0	60	57.0								
	62	57.8	70.8			6.5			77.0	62	59.0								
	63	58.8	72.0			6.6			78.0	63	60.0								
	65	60.8	74.4			6.8			81.0	65	62.0								
	※ 68	63.5	77.5			7.0			84.0	68	65.0								
	70	65.5	79.9	2.5	±0.08	7.2	3.5	±0.7	87.0	70	67.0	+0.00 -0.35	3.20						
	※ 72	67.5	82.1			7.3			89.0	72	69.0								
	75	70.5	85.7			7.6			92.0	75	72.0								
	※ 78	73.5	89.3			7.9			96.0	78	75.0								
	※ 80	74.5	90.5			8.0			98.0	80	76.5								
	※ 82	76.5	92.9			8.2			101.0	82	78.5								
	※ 85	79.5	96.5	3.0	±0.09	8.5	3.5	±0.7	104.0	85	81.5	+0.00 -0.35	+0.18 -0.00						
	※ 88	82.5	99.9			8.7			108.0	88	84.5								
	※ 90	84.5	102.3			8.9			110.0	90	86.5								
	※ 95	89.5	108.1			9.3			116.0	95	91.5								
	※ 100	94.5	113.9			9.7			122.0	100	96.5								

Material=carbon spring steel.(stainless spring steel)

Hardness=HRC44-52

Finish=Black phosphate coating(ACP)

Note:※ Mark are according to our company specification